

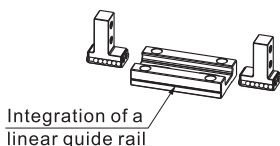
Compendium of HFZ Series

Seven kinds of bore size and three kinds of type

Bore size: 6, 10, 16, 20, 25, 32, 40,
 HFZ: Double acting
 HFSZ: Single acting and normally closed
 HFTZ: Single acting and normally opened

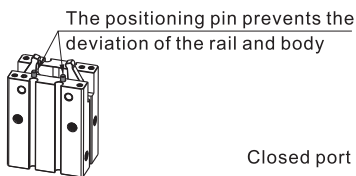
Integrated design of linear guide rail

Integrated design of linear guide rail,
 high rigidity and high precision.



With positioning pin

A positioning pin is attached to the bottom of the linear guide rail, which can prevent the deviation of the positioning rail and body.



Closed port
 Opened port

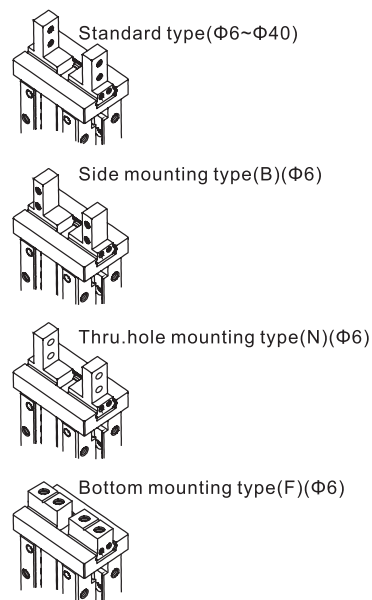
With squareness magnetic switch slots

The squareness magnetic switch slots convenient to install DMSG(S)\CMSG type inducting switch.

With roundness magnetic switch slots

The roundness magnetic switch slots convenient to install DMSH(S)\CMSH type inducting switch.

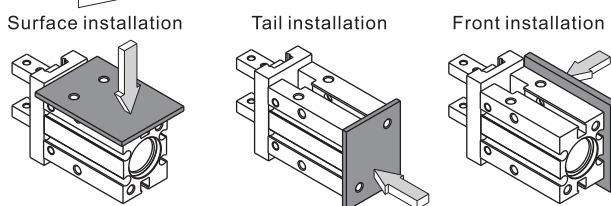
Four kinds of finger type



According to the actual using requirements of customers, the initial position of clamping jaw can be customized to meet the different needs under different working conditions.

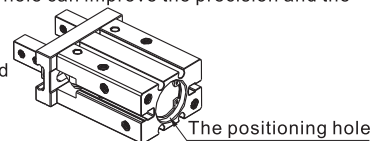
Can be mounted from three directions

With mounting holes on the side and tail.



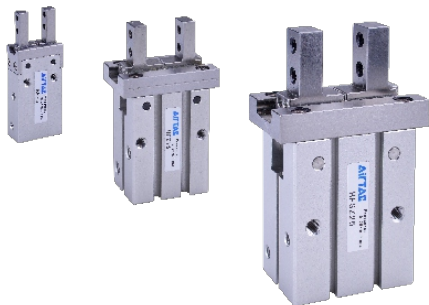
With positioning hole

The positioning hole can improve the precision and the consistency of repeated dismounting and positioning.

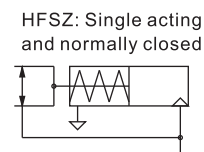
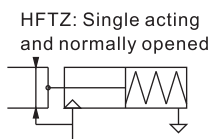
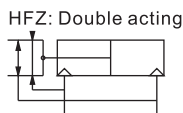


Bore size (mm)		6	10	16	20	25	32	40	
Acting type		Double acting			Single acting				
Fluid		Air(to be filtered by 40 μ m filter element)							
Operating pressure	Double acting	$\Phi 6, \Phi 10$	0.2~0.7MPa(28~100psi)(2.0~7.0bar)						
		Others	0.15~0.7MPa(22~100psi)(1.5~7.0bar)						
	Single acting	$\Phi 6, \Phi 10$	0.35~0.7MPa(50~100psi)(3.5~7.0bar)						
		Others	0.25~0.7MPa(36~100psi)(2.5~7.0bar)						
Temperature $^{\circ}$ C		-20~70							
Lubrication		Not required							
Repeatability mm		± 0.01				± 0.02			
Max. frequency		180(c.p.m)				60(c.p.m)			
Sensor switches		DMSH(S)\CMSH		DMSG(S)\CMSG, DMSH(S)\CMSH					
Port size		M3 \times 0.5		M5 \times 0.8					

Note) Refer to P353 for detail of sensor switch.



Symbol



Gripping force and stroke

Acting type		Double acting(HFZ)								Single acting_NO (HFTZ)								Single acting_NC (HFSZ)							
Bore size		6	10	16	20	25	32	40	6	10	16	20	25	32	40	6	10	16	20	25	32	40			
Gripping force per finger Effective value(N)	External	3.3	11	34	45	69	160	255	1.9	7	27	35	55	133	220	-	-	-	-	-	-	-			
	Internal	6.1	17	45	68	102	195	320	-	-	-	-	-	-	-	3.7	13	38	59	87	163	270			
Opening/Closing stroke(Both sides)(mm)		3	4	6	10	14	22	30	3	4	6	10	14	22	30	3	4	6	10	14	22	30			
Weight (g)	F Type	24	-	-	-	-	-	-	25	-	-	-	-	-	-	25	-	-	-	-	-	-			
	Others	25	56	124	236	428	729	1268	26	57	125	238	430	778	1365	26	57	125	238	430	778	1365			

[Note] The gripping force in the above table is in the working pressure of 0.5MPa, and with a gripping point of L=20mm.

Add) Please refer to page 285 for the definition of "L".

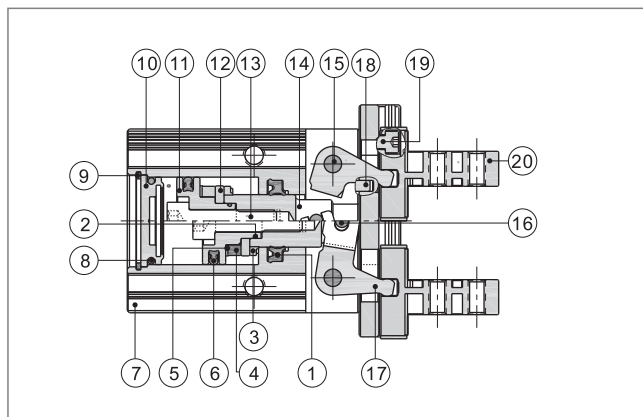
Ordering code

HFZ 20 □

① ② ③

① Model	② Bore size	③ Finger type			
HFZ: Air finger(Double acting) HFSZ: Air finger (Single acting and normally closed) HFTZ: Air finger (Single acting and normally opened)	6 10 16 20 25 32 40	Blank:Standard 			
	6	B:Side mounting type 	N:Thru.hole mounting type 	F:Bottom mounting type 	HFZ series are all attached with magnet.

Inner structure and material of major parts

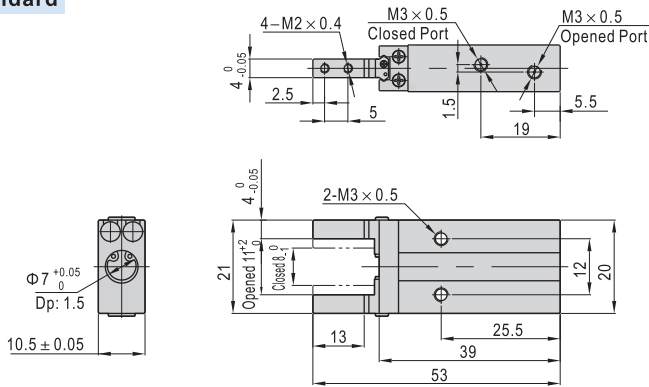


NO.	Item	Material
1	Rod packing	NBR
2	O-ring	NBR
3	Bumper	TPU
4	Magnet	Sintered metal(Neodymium-iron-boron)
5	Magnet washer	NBR
6	Piston seal	NBR
7	Body	Aluminum alloy
8	O-ring	NBR
9	C clip	Spring steel
10	Back cover	Aluminum alloy
11	Piston	Aluminum alloy/Stainless steel
12	Magnet fixed flake	Stainless steel
13	Screw	Carbon steel
14	Piston rod	Aluminum alloy/Stainless steel
15	Pin	Stainless steel
16	Pin	Stainless steel
17	Curved bar	Stainless steel
18	Pin	Stainless steel
19	Countersink screw	Carbon steel
20	Assembly of clamping jaw and guide rail	Stainless steel

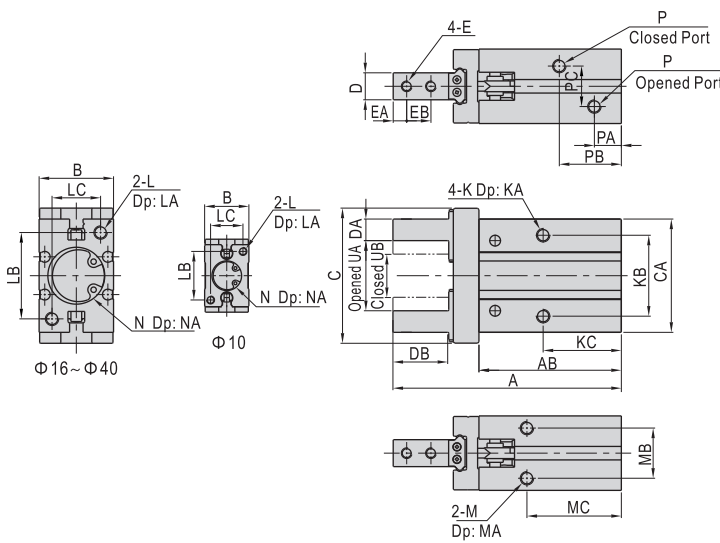
Dimensions

Standard

Φ6



Φ10~Φ40



Model\Item	A	AB	B	C	CA	D	DA	DB	E	EA
HFZ10	57	37.5	16.5	30	23	5 ⁰ _{-0.05}	4 ⁰ _{-0.05}	12	M2.5×0.45	3
HFZ16	67.5	42.5	23.5	39	30.5	8 ⁰ _{-0.05}	5 ⁰ _{-0.05}	15	M3×0.5	4
HFZ20	85	53	27.5	53	42	10 ⁰ _{-0.05}	8 ⁰ _{-0.05}	20	M4×0.7	5
HFZ25	103	64	33.5	71	52	12 ⁰ _{-0.05}	10 ⁰ _{-0.05}	25	M5×0.8	6
HFZ32	113(122)	67(76)	40	106	60	15 ⁰ _{-0.05}	12 ⁰ _{-0.05}	29	M6×1.0	7
HFZ40	139(152)	83(96)	48	132	72	18 ⁰ _{-0.05}	14 ⁰ _{-0.05}	36	M8×1.25	9

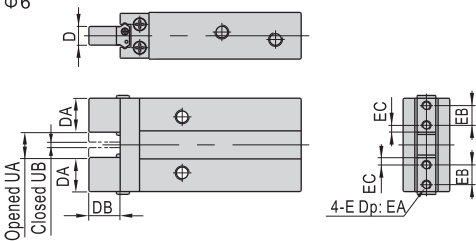
Model\Item	EB	K	KA	KB	KC	L	LA	LB	LC	M	MA	MB
HFZ10	5.7	M3×0.5	5	16	23	M3×0.5	6	18	12	M3×0.5	6	11.5
HFZ16	7	M4×0.7	7	24	24.5	M4×0.7	8	22	15	M4×0.7	4.5	16
HFZ20	9	M5×0.8	8	30	29	M5×0.8	10	32	18	M5×0.8	8	18.5
HFZ25	12	M6×1.0	10	36	30	M6×1.0	12	40	22	M6×1.0	10	22
HFZ32	14	M6×1.0	10	46	40(49)	M6×1.0	12	46	26	M6×1.0	10	26
HFZ40	17	M8×1.25	12	56	49(62)	M8×1.25	16	56	32	M8×1.25	12	32

Model\Item	MC	N	NA	P	PA	PB	PC	UA(Opened)	UB(Closed)
HFZ10	27	Φ11 ^{+0.05} ₀	1.5	M3×0.5	7	19	10	15.5 ⁺² ₀	11.5 ⁻¹ ₀
HFZ16	30	Φ17 ^{+0.05} ₀	1.5	M5×0.8	7.5	19	13	21 ⁺² ₀	15 ⁻¹ ₀
HFZ20	35	Φ21 ^{+0.05} ₀	2	M5×0.8	9.5	23	15	26.5 ⁺² ₀	16.5 ⁻¹ ₀
HFZ25	36.5	Φ26 ^{+0.05} ₀	2	M5×0.8	9	24	20	33.5 ⁺² ₀	19.5 ⁻¹ ₀
HFZ32	48(57)	Φ34 ^{+0.05} ₀	2.5	M5×0.8	9.5	31(40)	24	48 ^{+2.5} ₀	26 ⁻¹ ₀
HFZ40	58(71)	Φ42 ^{+0.05} ₀	2.5	M5×0.8	10.5	38(50)	28	60 ^{+2.5} ₀	30 ⁻¹ ₀

[Note] The values in "()" in the above table are single acting type sizes.

Bottom mounting type(F type)

Φ6

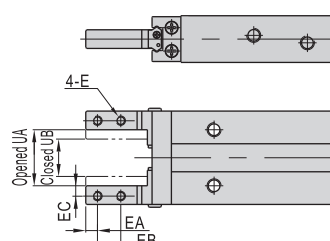


Model\Item	D	DA	DB	EA	EB	E
HFZ6-F	4 ⁰ _{-0.05}	7.5	7	3	3.5	M2×0.4

Model\Item	UA(Opened)	UB(Closed)
HFZ6-F	5 ^{+1.5} ₀	1.8 ^{-0.5} ₀

Side mounting type(B type)

Φ6

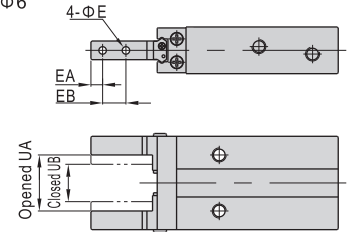


Model\Item	E	EA	EB	EC
HFZ6-B	M2×0.4	2.5	5	2

Model\Item	UA(Opened)	UB(Closed)
HFZ6-B	11 ⁺² ₀	8 ⁻¹ ₀

Thru-hole mounting type(N type)

Φ6



Model\Item	E	EA	EB
HFZ6-N	2.3	2.5	5

Model\Item	UA(Opened)	UB(Closed)
HFZ6-N	11 ⁺² ₀	8 ⁻¹ ₀

[Note] The other dimensions are the same as standard type.

How to select product \ Installation and application

Please refer to HFK series for details.